

BEST AVAILABLE COPY

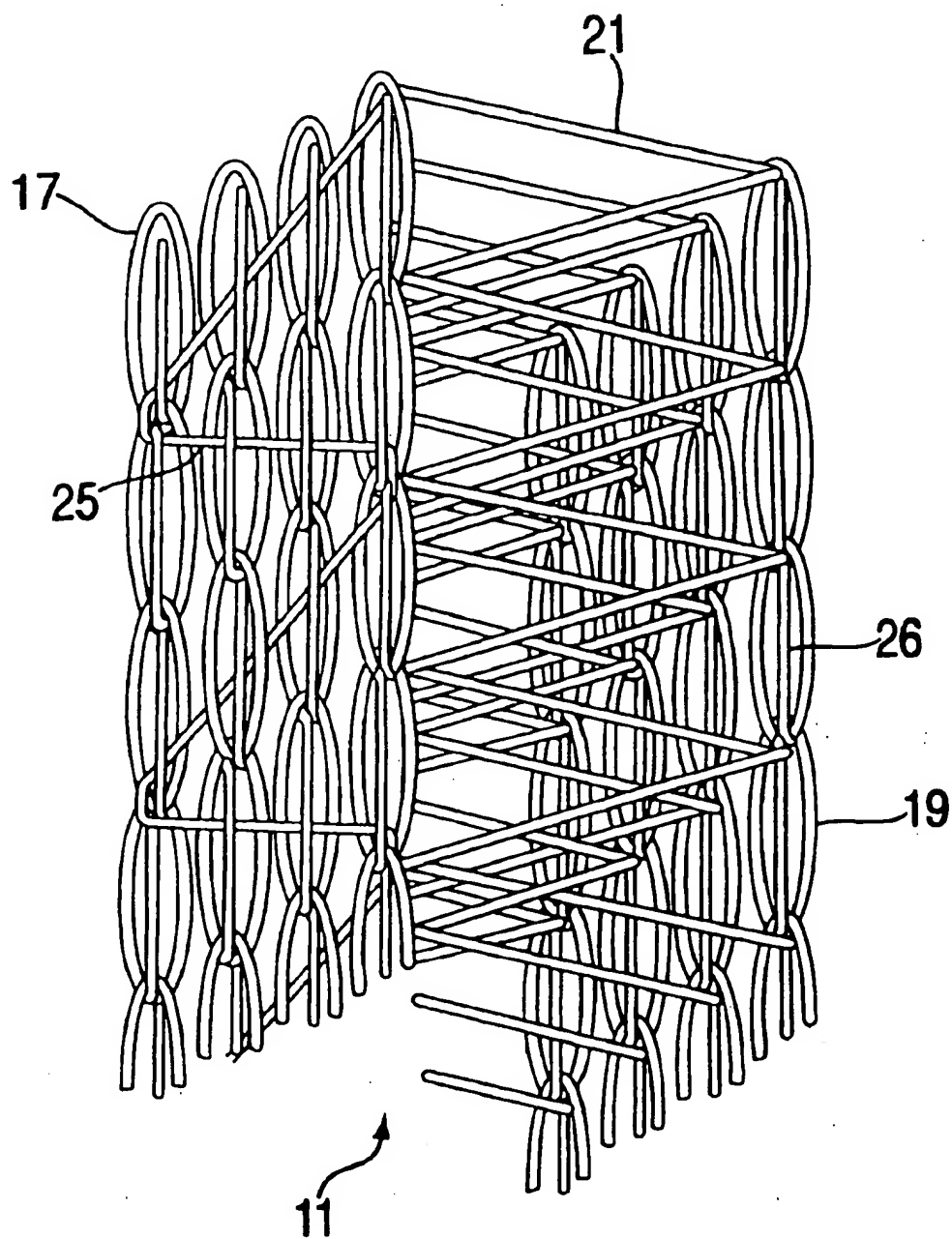


FIG. 1

BEST AVAILABLE COPY

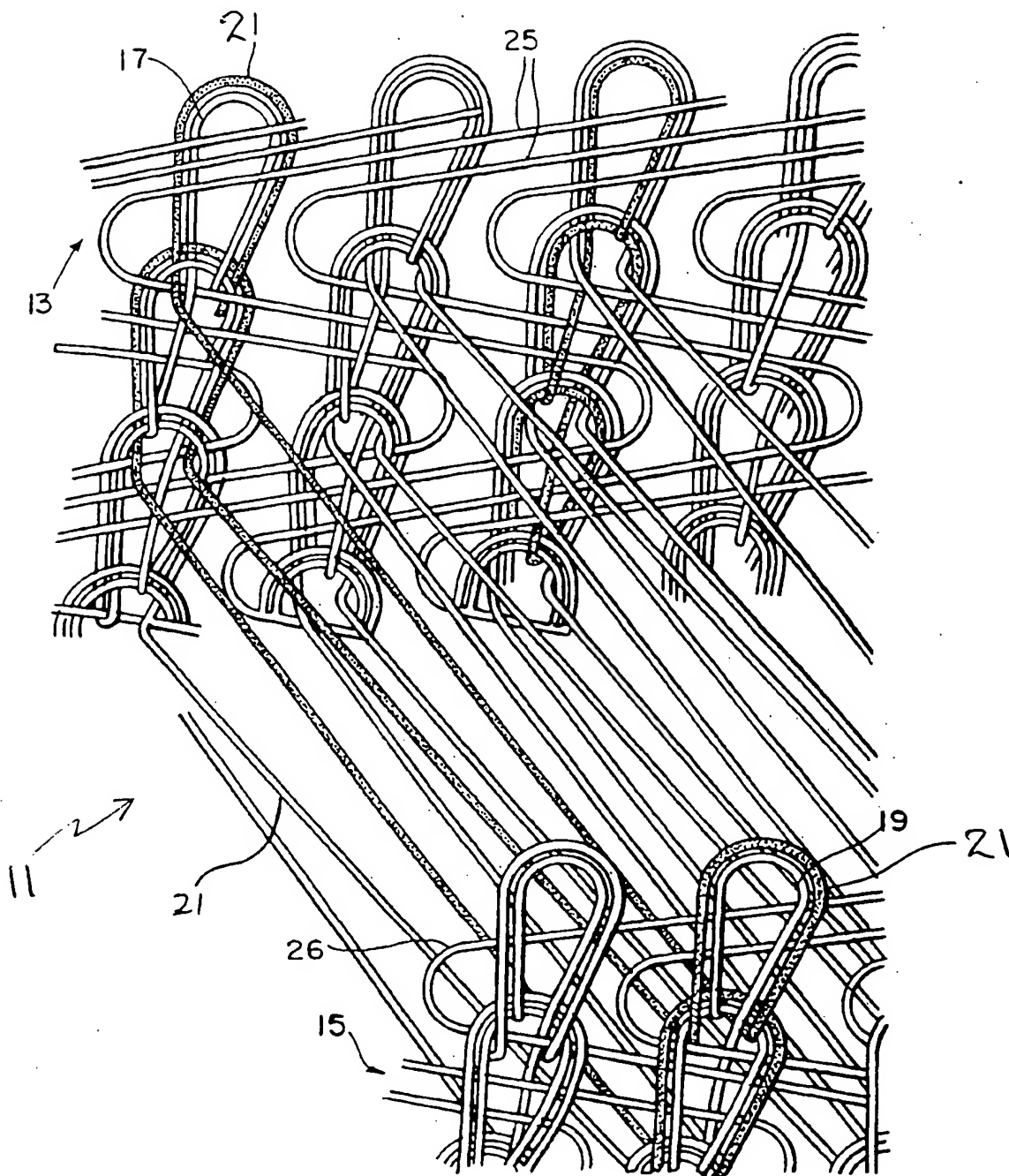


FIG. 2

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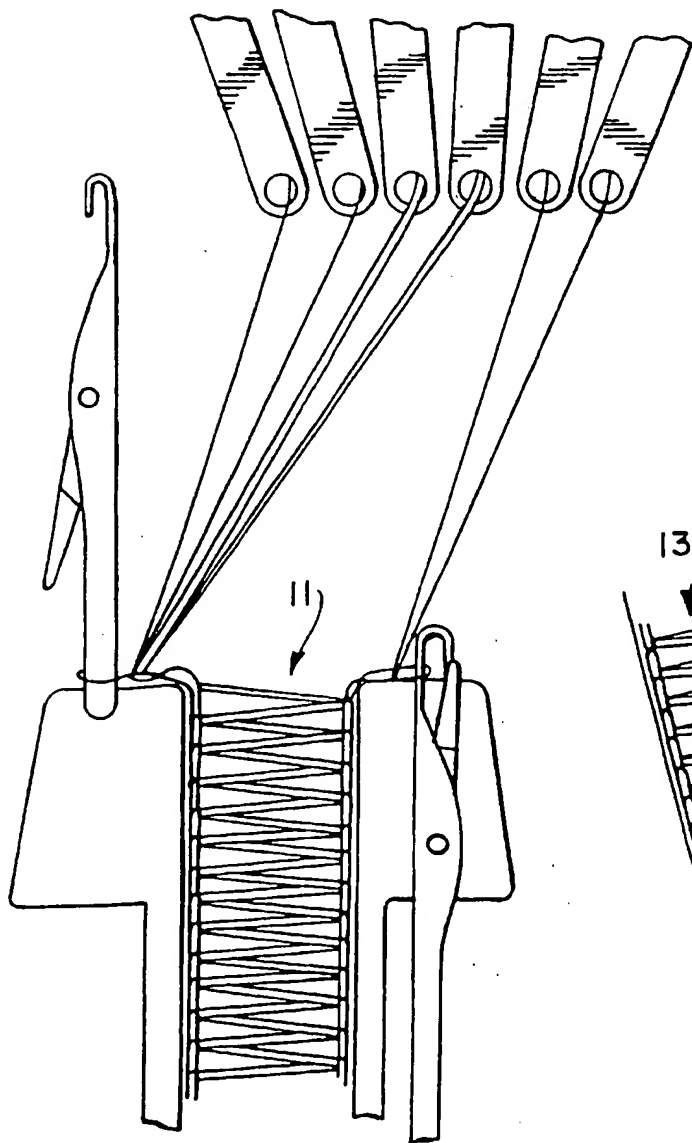


FIG. 3

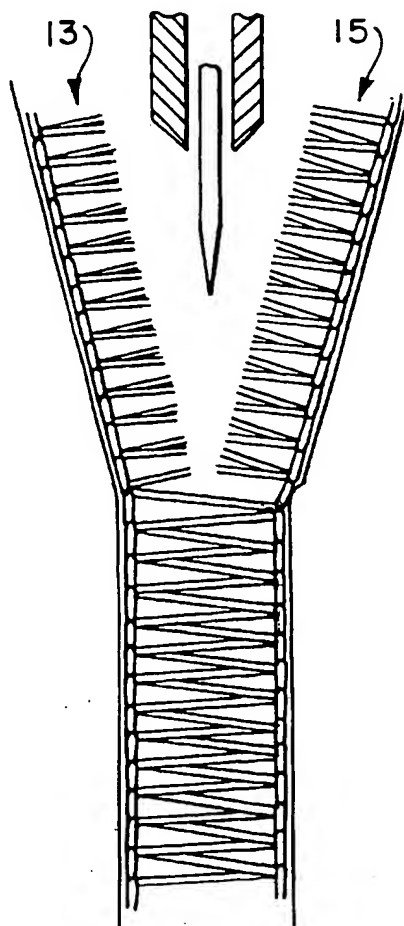


FIG. 4

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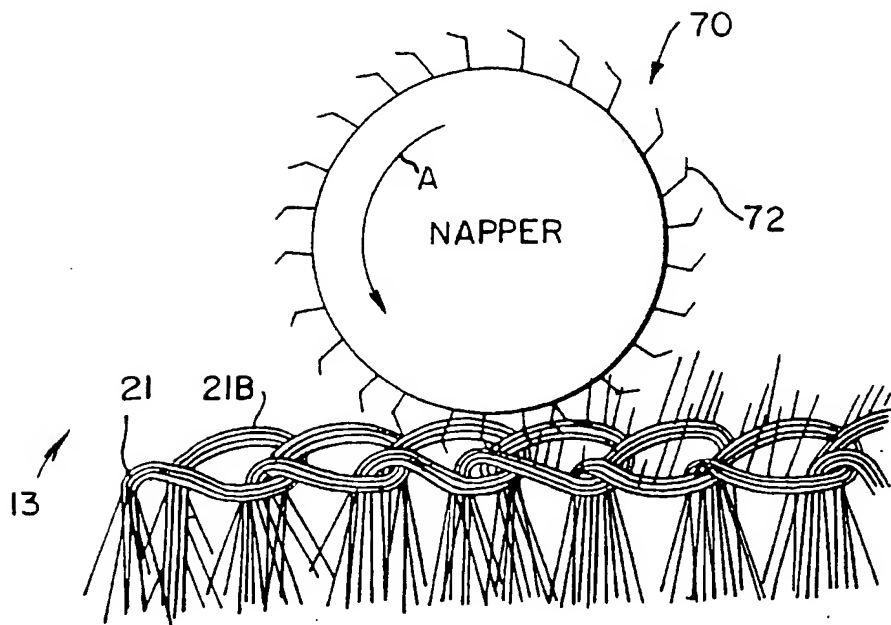


FIG. 5

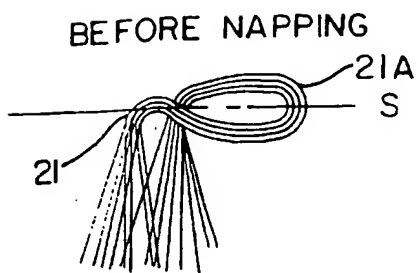


FIG. 6A

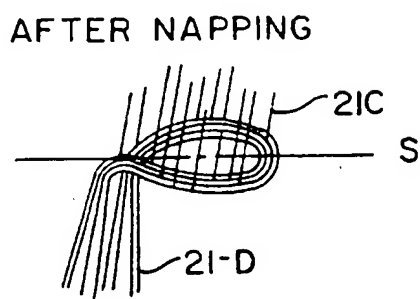
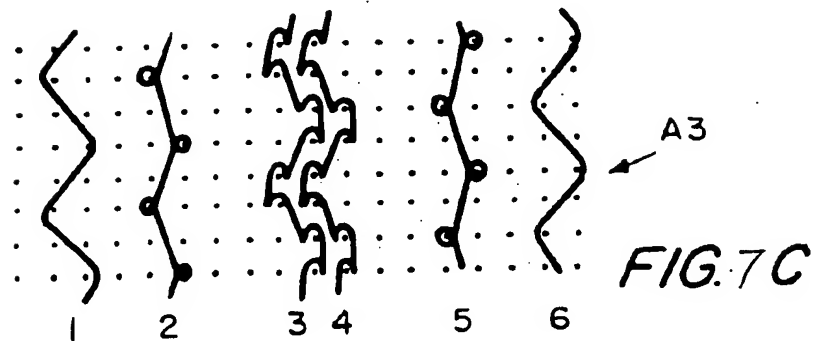
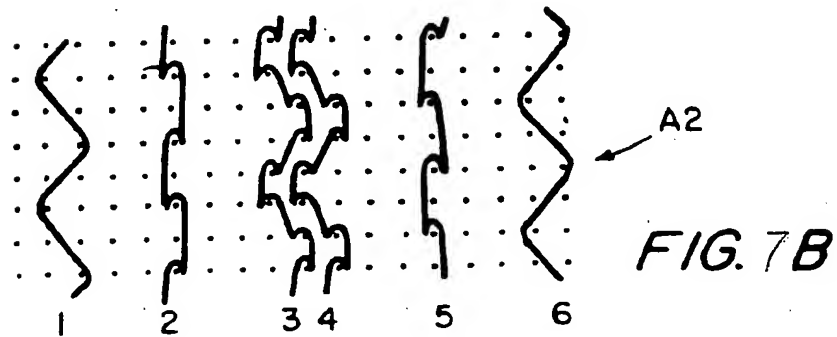
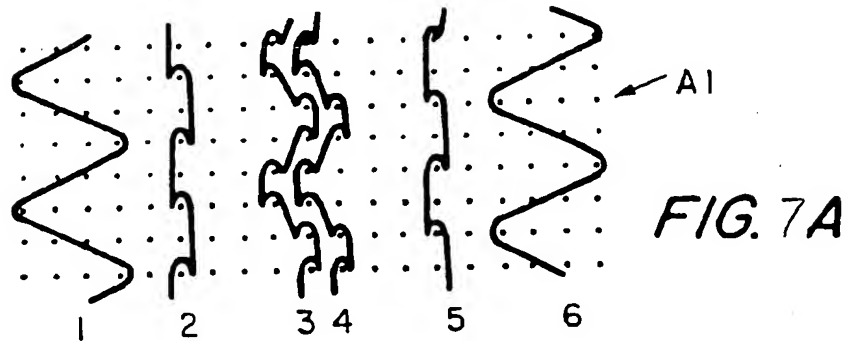


FIG. 6B



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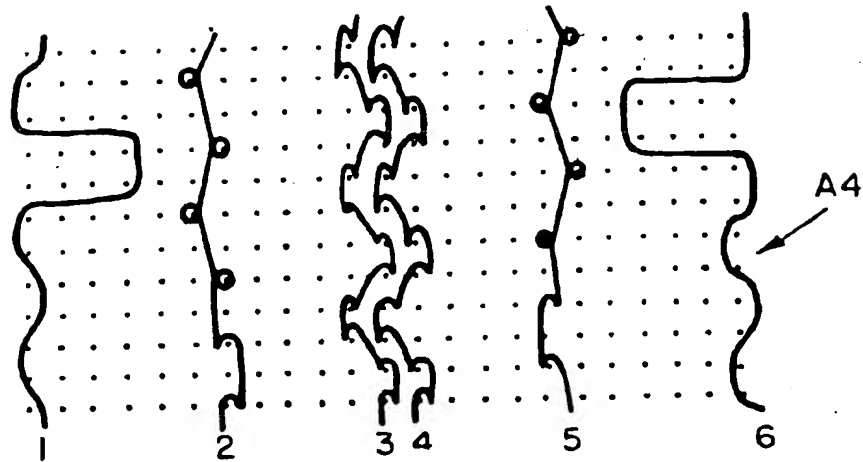


FIG. 7D

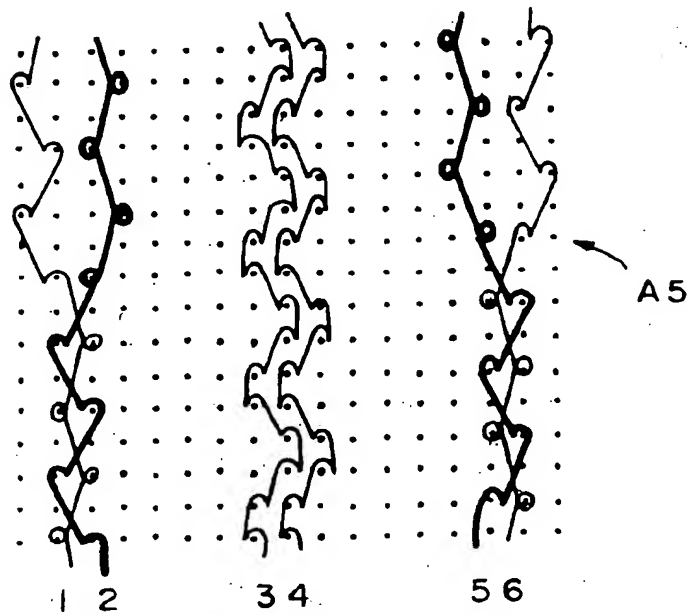


FIG. 7E

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DIRECTION ON PILE
 BEFORE STRETCHING AFTER STRETCHING
 IN WIDTH DIRECTION IN WIDTH DIRECTION

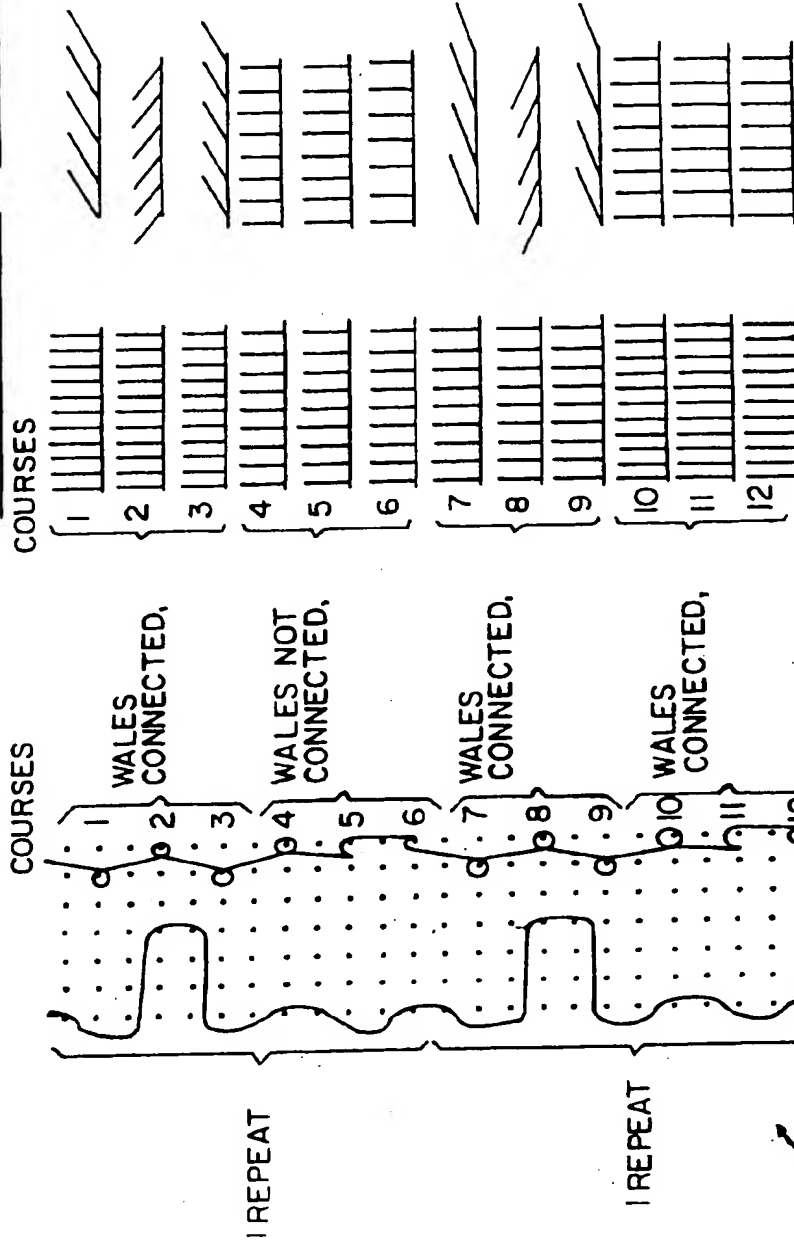


FIG. 8C

FIG. 8B